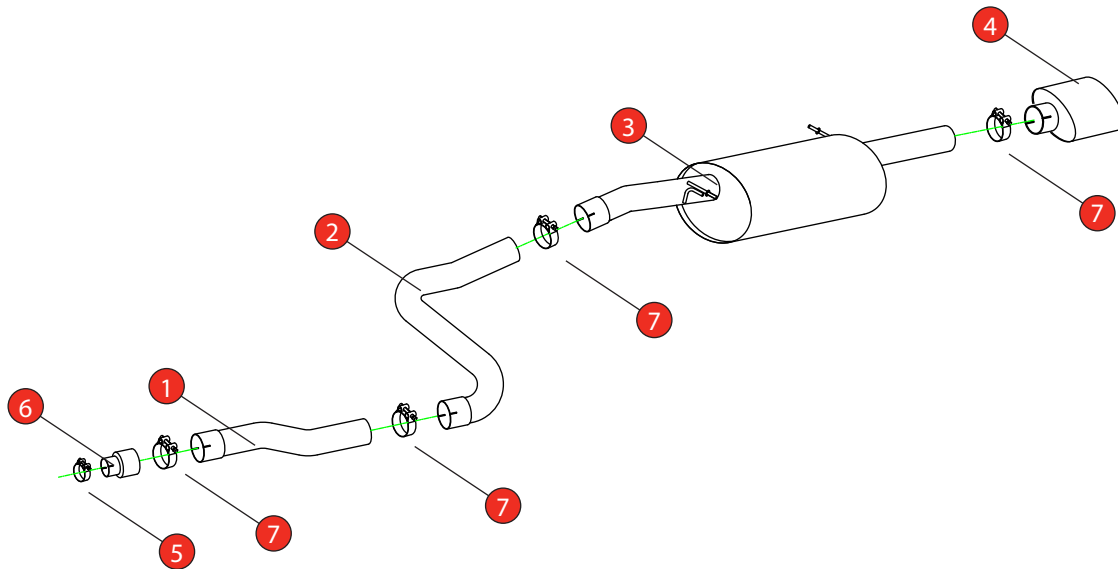


| | | | |
|--------------|---|-----------------|----------------------|
| Car | Ford Puma ST-Line X | Part No. | SFDS108 |
| Year | 2019-2024 | Fit Kits | 419FK |
| Notes | Where not supplied use original fittings. The original exhaust requires cutting. NOTE: The EML light will come on when fitting the GPF-Back system. | | |
| | | Features | Pipe Diameter:- 63mm |

Estimated Fitting Time: 60 Minutes



| NO. | PART NO. | DESCRIPTION | QTY |
|----------------|------------|---------------------|-----|
| 1 | 1328FD | Centre Section | 1 |
| 2 | 1329FD | Link Pipe | 1 |
| 3 | 1330FD | Rear Silencer | 1 |
| 4 | Z043.10177 | Polished EVO R Trim | 1 |
| Fit Kit | | | |
| 5 | Z016.10003 | 47-51mm Clamp | 1 |
| 6 | AD136 | Adaptor | 1 |
| 7 | Z016.10070 | 65mm H/D Clamp | 4 |

| | |
|------------|------------|
| DATE | 09/01/2025 |
| ISSUE | 02 |
| AUTHORISED | G O'Shea |

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

| | | | |
|--------------|---|----------------------|---------|
| Car | Ford Puma ST-Line X | Part No. | SFDS108 |
| Year | 2019-2024 | Fit Kits | 419FK |
| Notes | Where not supplied use original fittings. The original exhaust requires cutting. NOTE: The EML light will come on when fitting the GPF-Back system. | | |
| | Features | Pipe Diameter:- 63mm | |

Estimated Fitting Time: 60 Minutes



To remove the original exhaust the system requires cutting in two places.

A) To remove the rear silencer you need to cut 100mm back from the centre of the bend going over the rear axle. (In the centre of the straight length of pipe).

B) To remove the rest of the original GPF-back system cut 130mm from the centre mounting bracket. De-bur this edge as the Scorpion adaptor will fit over it.
 NOTE: If fitting with the Scorpion GPF Delete, you do not need to make this cut.

